

538

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	24/33
<b>Description:</b> Fitting		<b>Part Number:</b>	D3198-1
<b>Dwg:</b> D3198 Rev. A		<b>Qty:</b>	59 <del>60</del>
<b>Ref:</b>		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JP	05/08/30	60
2	PG	Issue P/O: <u>2008570</u> Email or Ship DXF file to vendor Laser Cut D3198-1 fitting as per Dwg D3198 <b>Material release note is required</b>	JP	05/08/31	60
3	RG	Receive and Inspect for transit damage <b>Ensure material release note is attached</b>	CL	05/09/28	60
4	QC6	Inspect dimensions as per Dwg D3198	U	05/09/28	60
5	GA	Deburr if necessary	DL	05/09/28	60
6	GB	Form D3198-1 as per Dwg D3198 <b>Identify as D3198-1</b>	SB	05/10/06	59
7	QC5	Inspect work to Step 6	J	05/10/06	55
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	FC	05/10/20	59
9	QC3	Inspect Powder Coat	M	05/10/20	59
10	ST	Identify and Stock	CL	05/10/21	59
11	AC	Cost / part <u>8.46</u>	Sys	05/10/24	59
12	DC	Close W/O <u>8.46</u> Inspect Level 21	JP	05/10/24	59

PTO

Rev	Date	Change	Revised By	Approved
A	03.11.11	New Issue	KJ/RF	JP

RELEASED

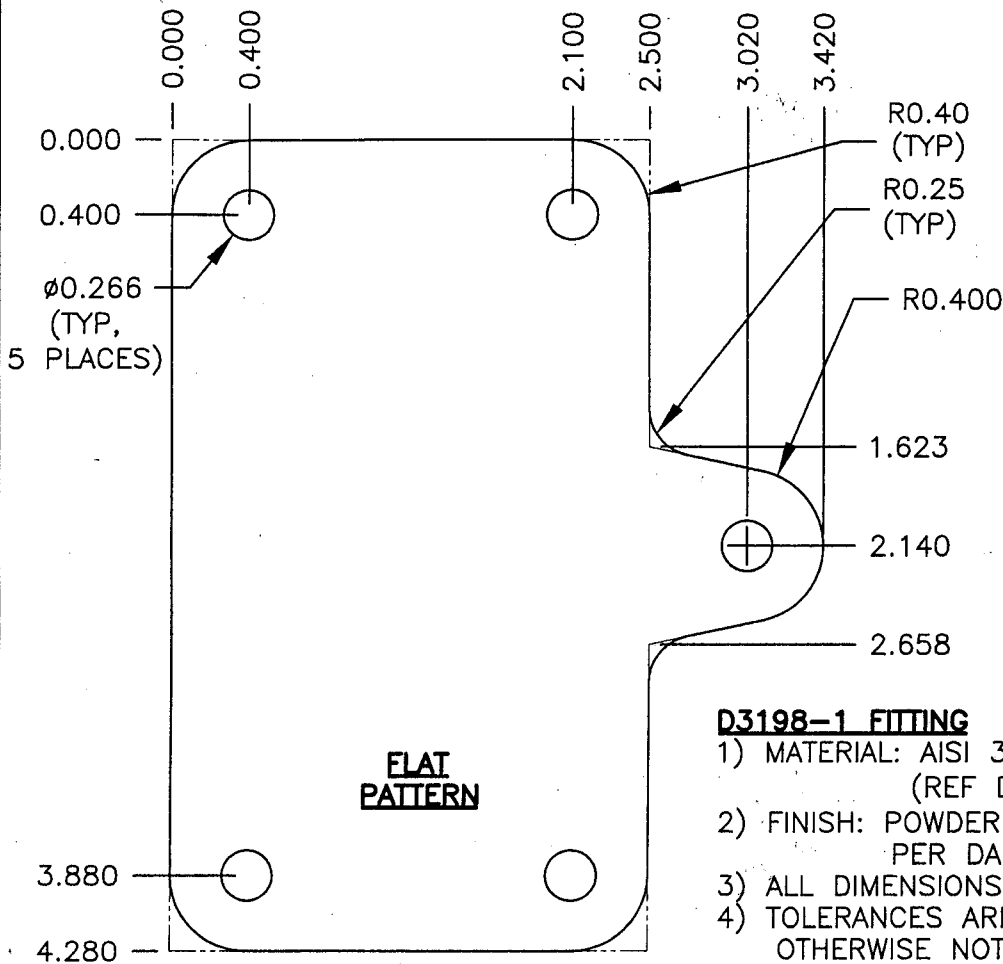
04.01.06

Step	Date		Sign Date	Verification	Approval
6	05/10/06	1 piece was over tolerance	RB 05/10/06	Scrap.	SB 05/10/06
					05-10-06
					RB 05/10/06
					05-10-06

RB 05/10/24



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3198	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	

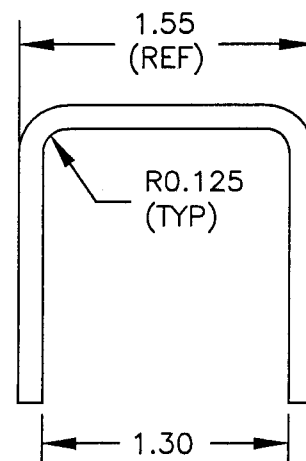
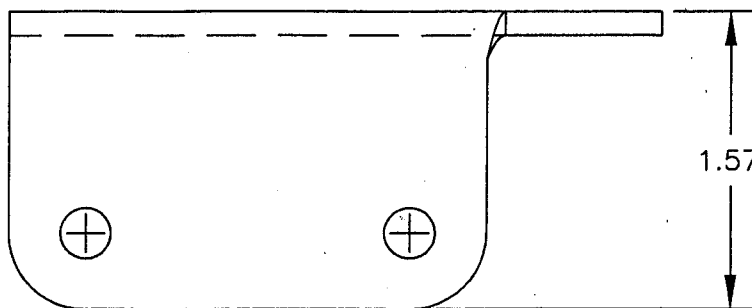


NO. 24133  
**WORK ORDER**  
WITHOUT NOTICE  
SUSCEPT TO AMENDMENT  
**UNCONTROLLED COPY**  
ENGINEERING  
RETURN TO  
**SHOP COPY**

**D3198-1 FITTING**

- 1) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED  
03.10.10 *[Signature]*



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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 30, 2005  
07:42 am

Work Order No : 0024133  
Project Name : D3198-1  
Project For : WK538  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3198-1  
Description : Fitting  
Manufactured : Yes  
Amount Req'd : 60  
Amount Done : 0  
Start Date : 08-29-05  
Est Finish Date : 09-21-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

902515416

FOUR-STRAND  
PINES COULD ROLLED STAINLESS STEEL SHEET AND SAND (SIC)  
FINISH WITH 100 MESH FLK ON MAIN SURF. WITH BLACK PASS,  
SLUTTED EDGES AND 104.50 FINISH, WITH PAPER INTERLAYERED,  
SLUTTED EDGE.

工廠: 臺灣基隆市 新東寶食品廠  
 246, SHIH AN RD, LI CHIH HSIANG  
 KOHSHIUNG TAINWAN R.O.C.  
 TEL: 8862286 FAX: 88622803  
 CHEMICALS NO.00728  
 DATE OF REG: 88/02/28/04

2

PRODUCT IN ACCORDANCE WITH ASTM A590, A593,  
A588, A588M, A588, Q45062.

1199 304 28

*Lin. Kinn. Phlegm*

NYN - UST - 100-746

4153